

INTERNATIONAL
STANDARD

ISO
2804

Second edition
1996-12-15

**Wire, bar or tube drawing dies —
As-sintered pellets of hardmetal (carbide) —
Dimensions**

*Filières de tréfilage et d'étirage — Noyaux bruts en carbures métalliques
durs — Dimensions*



Reference number
ISO 2804:1996(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 2804 was prepared by Technical Committee ISO/TC 29, *Small tools*.

This second edition cancels and replaces the first edition (ISO 2804:1973), (clause 3) of which (designation) has been technically revised.

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Introduction

The standardization of the dimensions of as sintered pellets has been carried out in order to improve co-operation between pellet manufacturers and drawing die manufacturers.

The select dimensions will improve the machining conditions of drawing tool manufacturers in order to obtain drawing dies in conformity with ISO 1684.